

PJ Truck Beds Owner's Manual

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Thank you for purchasing your new PJ truck bed. You have now joined an ever-growing team of quality conscious truck equipment buyers.

PJ Truck Beds is a wholly owned subsidiary of PJ Trailers manufacturing under the name of "PJ Truck Beds." Our beds are designed and manufactured to give you many years of reliable service. The combination of quality materials and top craftsmanship continues to put PJ Truck Beds above the rest.

The safety and comfort of your cargo is the highest priority in every PJ design and manufacturing phase. However, as a responsible truck bed owner, it is your responsibility to be familiar with your new truck bed and to follow safety guidelines and the recommended maintenance instructions to ensure you have many years of safe hauling.

As you begin to use your new PJ truck bed, this Owner's Manual will allow you to become more familiar with the operation, maintenance, and care of your truck bed. This manual will reference excerpts from other manufacturer's manuals which have components on PJ Truck Beds products.

Disclaimer

All truck beds manufactured by Contract Manufacturers, LLC are designed to be used within the specific engineering guidelines. It is suggested that all truck beds are to be used as designated by the manufacturer.

PJ Truck Beds reserves the right to make any change in paint, design or construction as necessary for engineering. All visual representation, specification, and guidelines are based on the latest product information available at the time of this publication. All truck beds manufactured by PJ Truck Beds, d.b.a. "PJ Truck Beds" are covered in this publication, with minor exceptions. For more information, call us at 903-669-0266 or, you can write us at 1807 FM 2352, Sumner, TX 75486, e-mail: customerservice@pjtruckbeds.com, web site: www.pjtruckbeds.com.

PJ Truck Beds Manufacturer's Limited Warranty

Standard Distributor:

MANUFACTURER'S LIMITED WARRANTY ON TRUCK BED PRODUCTS MANUFACTURED BY PJ TRUCK BEDS AND SOLD UNDER THE "PJ TRUCK BEDS" LABEL ARE SUBJECT TO SPECIFIC AND LIMITED WARRANTIES AS FOLLOWS:

PJ Truck Beds warrants that each PJ truck body, bulkhead, and stake rack bought and used by the original purchaser under normal use in the Continental United States will be free from defects in materials and workmanship for one (1) year following the original purchase, subject to the requirements, exclusions and limitations stated below which will be strictly applied. For warranty registration instructions please visit us at: www.cmtruckbeds.com

TO VALIDATE YOUR WARRANTY

In order to validate this Limited Warranty, the PJ TRUCK BED UPFITTER must complete the warranty card or visit the online registration page at <https://warranty.pjtruckbeds.com> IF WARRANTY REGISTRATION IS NOT COMPLETED, ALL EXPRESS WARRANTIES CONTAINED IN THIS LIMITED WARRANTY SHALL BE NULL AND VOID.

ONE (1) YEAR LIMITED WORKMANSHIP WARRANTY

Subject to the requirements, exclusions and limitations stated below, the structure of the PJ truck body is warranted to the original retail purchaser against defects in materials and workmanship by PJ Truck Beds, arising from normal use for one (1) years from the date of purchase.

ONE (1) YEAR LIMITED FINISH WARRANTY

PJ Truck Beds warrants its finishes to be consistent with industry standards for one (1) year after the date of original retail purchase, with the exceptions of "normal use" limitations set forth below and of deterioration due to use, physical damage, or exposure, such as chipping, scratching, fading, cracks in caulk seams, road salt, tar, or pressure washing. Rust streaking originating from areas where it is virtually impossible to achieve total paint or powder coat coverage, i.e. behind rub rails or where two or more metals adjoin, are considered to be consistent with industry standards and not covered.

NORMAL USE, NO REPAIRS, ALTERATIONS, OR TRANSFERS

This Limited Warranty covers only defects in original components which arise from normal use and does not apply if the truck body is subject to negligence, accident, abuse, misuse, overload, corrosive materials, improper installation,

lack of proper maintenance, has been repaired or altered without the prior written consent of PJ Truck Beds, or is transferred from the original chassis of installation. Normal wear items, including but not limited to lights and doors, will not be replaced due to wear.

TRANSPORTATION COST EXCLUDED

Transportation of any truck body to and/or from the dealer or any approved repair facility shall be the responsibility of the truck bed owner. PJ Truck Beds shall not be liable for any such costs.

PRIOR WRITTEN CONSENT REQUIRED AND RETURN OF DEFECTIVE PARTS REQUIRED

No reimbursement will be made to any dealer or owner for repairs made without the prior written consent of PJ Truck Beds. Any defective part(s) must be sent by prepaid freight to PJ Truck Beds in order to qualify for replacement or reimbursement under this Limited Warranty.

OTHER EXCLUSIONS

This Limited Warranty applies exclusively to the above described truck bodies, bulkheads, and stake racks manufactured by PJ Truck Beds. Any other products manufactured by PJ Truck Beds are specifically excluded from this warranty. PJ Truck Beds expressly disclaims and excludes any responsibility or liability for any materials or workmanship related to the installation of a truck bed onto a vehicle chassis by any other person or company, including any incidental or consequential damages or contingent liabilities arising there from. Authorized repairs do not extend the term of this Limited Warranty.

LIMITATIONS

THE SOLE RESPONSIBILITY OF PJ TRUCK BEDS UNDER THIS LIMITED WARRANTY SHALL BE TO REPAIR AND REPLACE PARTS AT THE PJ TRUCK BED FACTORY; HOWEVER, UNDER UNUSUAL CIRCUMSTANCES WITH PRIOR WRITTEN APPROVAL AND AT PJ TRUCK BEDS' DISCRETION, A REASONABLE ALLOWANCE MAY BE MADE FOR REPAIR OFF SITE BY AN AUTHORIZED PJ TRUCK BEDS' DISTRIBUTOR OR BY ANOTHER PJ APPROVED PERSON(S) OR COMPANY. ALL OTHER OBLIGATIONS OR LIABILITIES, INCLUDING INCIDENTAL OR CONSEQUENTIAL DAMAGES OR CONTINGENT LIABILITIES ARISING OUT OF THE FAILURE OF ANY PARTS TO OPERATE PROPERLY ARE HEREBY EXCLUDED, INCLUDING BUT NOT LIMITED TO ANY DAMAGES RESULTING FROM LOSS OF USE, INCONVENIENCE, LOSS OF TIME, COMMERCIAL LOSS OR ANY OTHER TYPE OF DAMAGES, GENERAL OR SPECIFIC, FORESEEN OR UNFORESEEN, UNLESS APPLICABLE STATE LAW PROVIDES OTHERWISE.

DISCLAIMERS

THIS WARRANTY IS EXPRESSLY IN LIEU OF ALL OTHER EXPRESSED WARRANTIES AND REPRESENTATIONS. PJ TRUCK BEDS MAKES NO REPRESENTATION OR WARRANTY OF ANY KIND, EXPRESS OR IMPLIED, WITH RESPECT TO CM TRUCK BEDS WHETHER AS TO MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE OR ANY OTHER MATTER. NO ONE, INCLUDING AN AUTHORIZED PJ TRUCK BEDS DEALER, IS AUTHORIZED TO MAKE FURTHER OR ADDITIONAL WARRANTIES ON BEHALF OF PJ TRUCK BEDS. ALL IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR INTENDED USE ARE LIMITED TO WARRANTY PERIODS STATED ABOVE, UNLESS ANY APPLICABLE STATE LAW PROVIDES OTHERWISE.



GS Bed



GB Bed



GT Bed



GH Bed



GD Bed



GW Bed



GG Bed



ALGB Bed



ALGS Bed



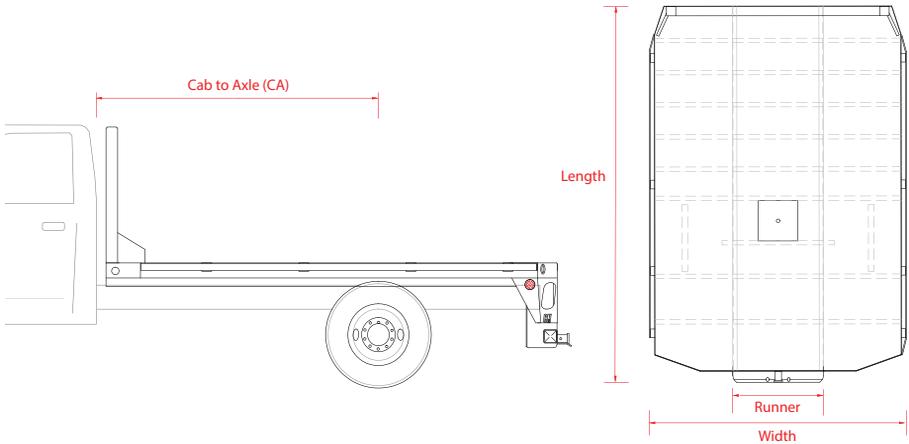
ALGD Bed



ALGH Bed

GB Bed

BED INSTALLATION



To determine which size PJ Truck Bed you need, use the following guide: Length x Width x CA (cab to axle) x Runner

Explanation

Before starting installation check all light on truck to ensure proper operation and disconnect battery before performing installation. Measure frame on truck and runners on bed to make sure you have the right bed for the application. Position the bed so that the headache rack does not stick up over the cab of the truck more than 1 ½". There should be 2" of space between the cab and the headache rack on the bed. Attach fastener on each side of the front, middle, and rear; bolt to the frame, and then either bolt the fastener to your bed runners or weld them up solid. *

***NOTE:** Attachment components are not supplied. Please use adequate material to fasten the frame and bed together. For any questions concerning materials, please contact the manufacturer.

***NOTE:** Attach at multiple points per the OEM specifications including the rear hitch. If the rear hitch is not attached directly to the frame, hitch ratings are not accurate on the tow vehicle.

* **CAUTION:** Observe safety precautions when using a welder on your vehicle. These are only recommendations and installation design is the responsibility of the installer. Follow vehicle manufacturer specifications when attaching plates to the truck frame.

FUEL FILLER ASSEMBLY INSTALLATION

* **WARNING:** *Installation requires cutting and grinding. Keep all ignition sources away when working with fuel tank filler pipe, or serious injury or death can occur.*

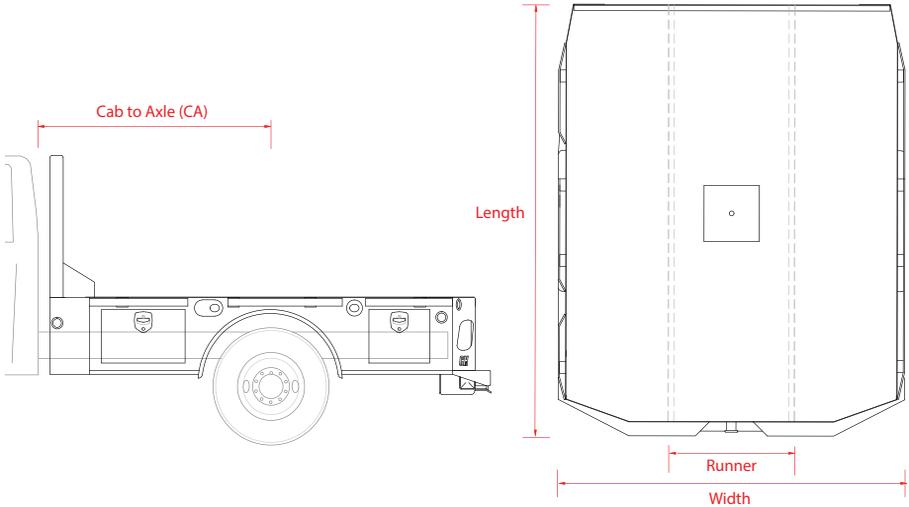
* **CAUTION:** *Fuel tank filler pipe must be installed according to vehicle requirements. Please read Owner's Manual. Follow fuel tank pipe manufacturer's instruction or serious injury can occur.*

For Wiring Diagram See Appendix A



GS Bed

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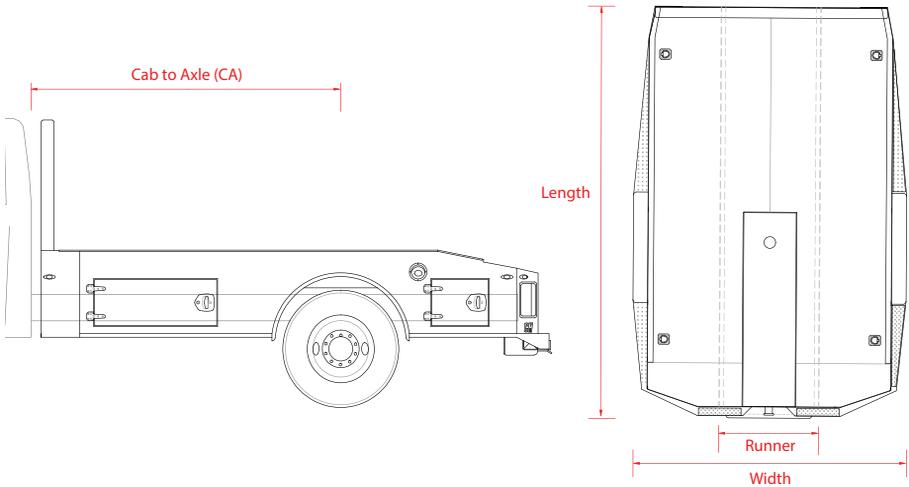
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For Wiring Diagram See Appendix A



GH Bed

BED INSTALLATION



To determine which size PJ Truck Bed you need, use the following guide: Length x Width x CA (cab to axle) x Runner

Explanation

Before starting installation check all light on truck to ensure proper operation and disconnect battery before performing installation. Measure frame on truck and runners on bed to make sure you have the right bed for the application. Position the bed so that the headache rack does not stick up over the cab of the truck more than 1 ½". There should be 2" of space between the cab and the headache rack on the bed. Attach fastener on each side of the front, middle, and rear; bolt to the frame, and then either bolt the fastener to your bed runners or weld them up solid. *

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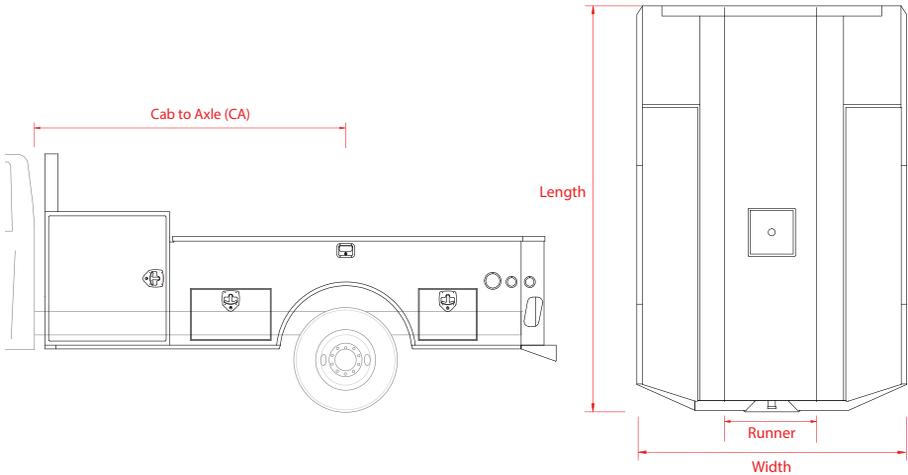
* **CAUTION:** *Fuel tank filler pipe must be installed according to vehicle requirements. Please read Owner's Manual. Follow fuel tank pipe manufacturer's instruction or serious injury can occur.*

For Wiring Diagram See Appendix A



GT Bed

BED INSTALLATION



To determine which size PJ Truck Bed you need, use the following guide: Length x Width x CA (cab to axle) x Runner

Explanation

Before starting installation check all light on truck to ensure proper operation and disconnect battery before performing installation. Measure frame on truck and runners on bed to make sure you have the right bed for the application. Position the bed so that the headache rack does not stick up over the cab of the truck more than 1 ½". There should be 2" of space between the cab and the headache rack on the bed. Attach fastener on each side of the front, middle, and rear; bolt to the frame, and then either bolt the fastener to your bed runners or weld them up solid. *

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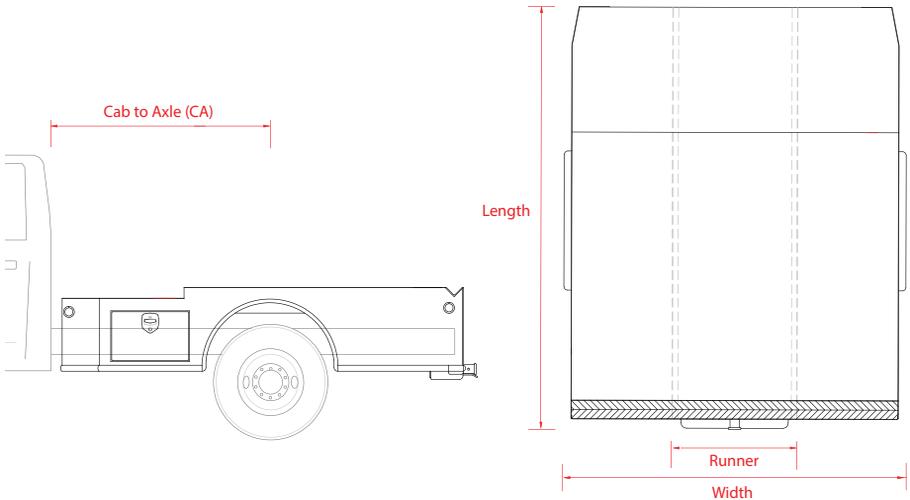
* **CAUTION:** *Fuel tank filler pipe must be installed according to vehicle requirements. Please read Owner's Manual. Follow fuel tank pipe manufacturer's instruction or serious injury can occur.*

For Wiring Diagram See Appendix A



GW Bed

BED INSTALLATION



To determine which size PJ Truck Bed you need, use the following guide: Length x Width x CA (cab to axle) x Runner

Explanation

Before starting installation check all light on truck to ensure proper operation and disconnect battery before performing installation. Measure frame on truck and runners on bed to make sure you have the right bed for the application. Position the bed so that the headache rack does not stick up over the cab of the truck more than 1 ½". There should be 2" of space between the cab and the headache rack on the bed. Attach fastener on each side of the front, middle, and rear; bolt to the frame, and then either bolt the fastener to your bed runners or weld them up solid. *

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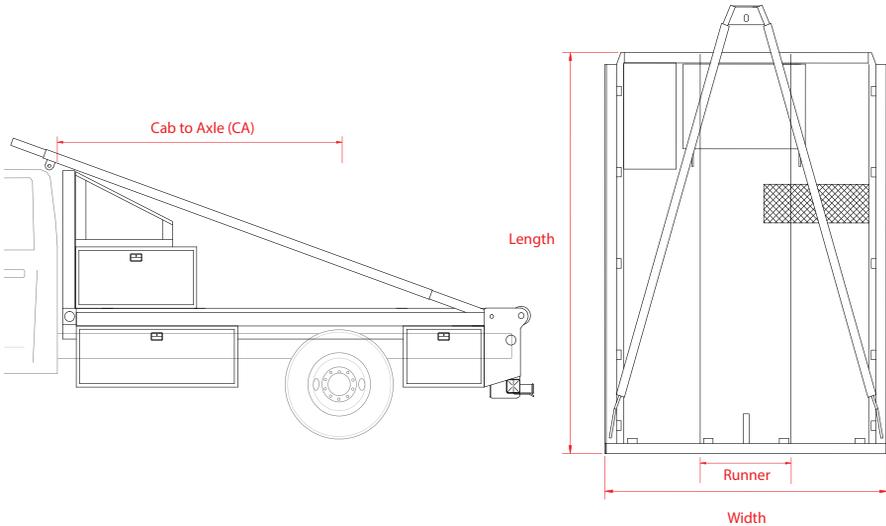
* **CAUTION:** *Fuel tank filler pipe must be installed according to vehicle requirements. Please read Owner's Manual. Follow fuel tank pipe manufacturer's instruction or serious injury can occur.*

For Wiring Diagram See Appendix A



GG Bed

BED INSTALLATION



To determine which size PJ Truck Bed you need, use the following guide: Length x Width x CA (cab to axle) x Runner

Explanation

Before starting installation check all light on truck to ensure proper operation and disconnect battery before performing installation. Measure frame on truck and runners on bed to make sure you have the right bed for the application. Position the bed so that the headache rack does not stick up over the cab of the truck more than 1 ½". There should be 2" of space between the cab and the headache rack on the bed. Attach fastener on each side of the front, middle, and rear; bolt to the frame, and then either bolt the fastener to your bed runners or weld them up solid. *

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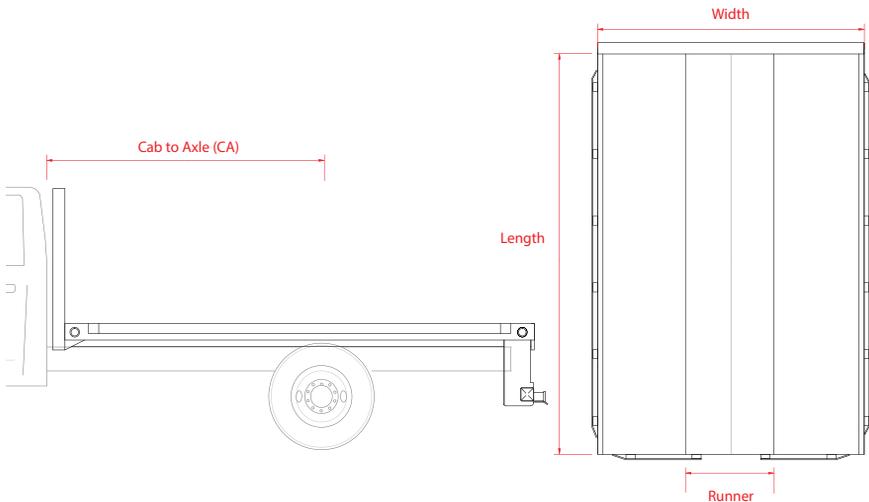
* **CAUTION:** *Fuel tank filler pipe must be installed according to vehicle requirements. Please read Owner's Manual. Follow fuel tank pipe manufacturer's instruction or serious injury can occur.*

For Wiring Diagram See Appendix A



GD Bed

BED INSTALLATION



To determine which size PJ Truck Bed you need, use the following guide: Length x Width x CA (cab to axle) x Runner

Explanation

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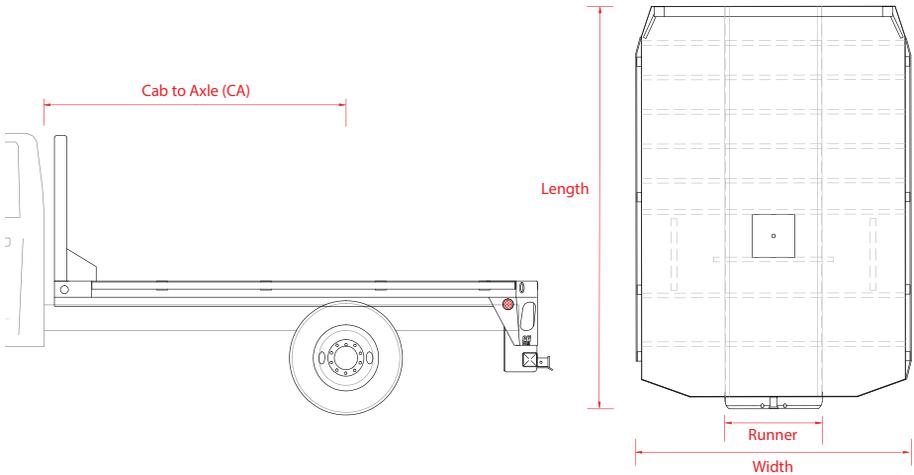
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For Wiring Diagram See Appendix A



ALGB Bed

BED INSTALLATION



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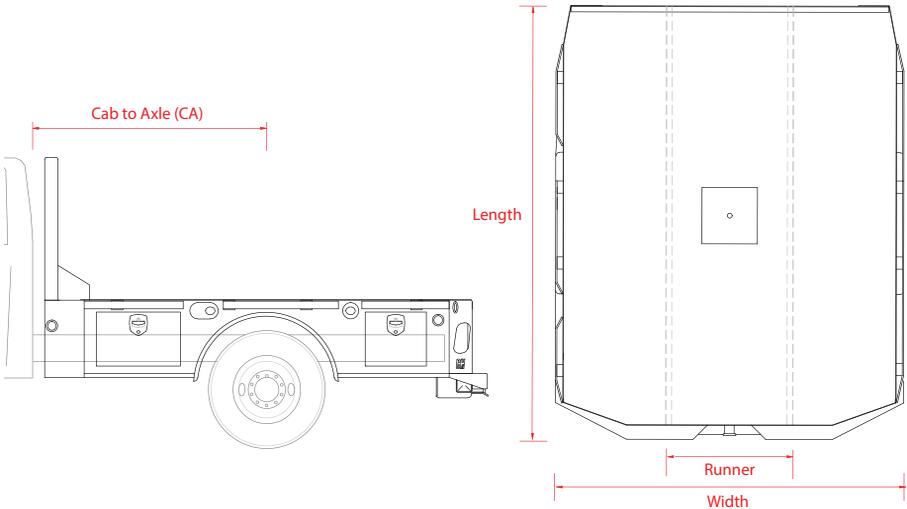
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For Wiring Diagram See Appendix A



ALGH Bed

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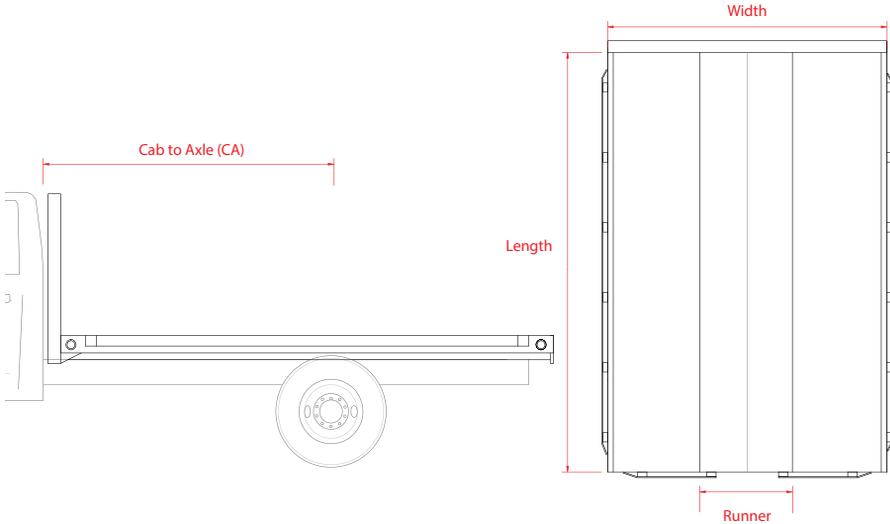
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For Wiring Diagram See Appendix A



ALGD Bed

BED INSTALLATION



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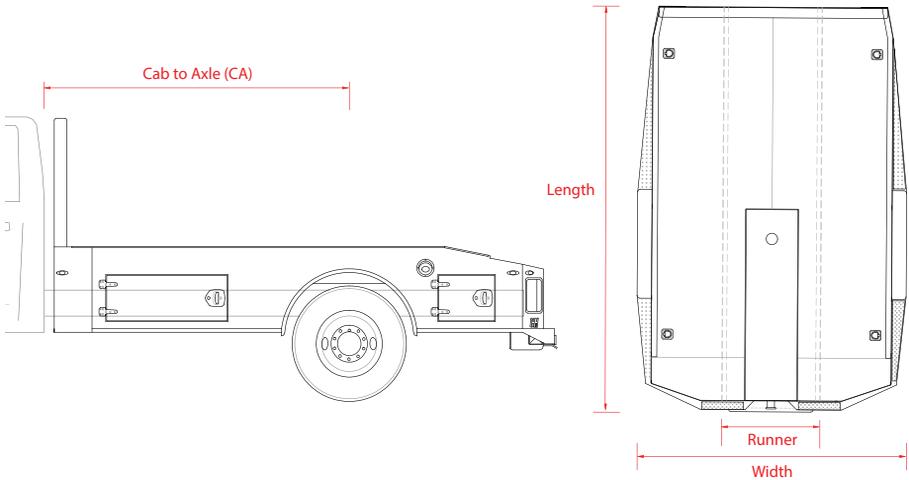
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For Wiring Diagram See Appendix A



ALGB Bed

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For Wiring Diagram See Appendix A



Technical Information

ALTERATIONS OR MODIFICATIONS TO YOUR PJ TRUCK BED

If you plan to make any alterations or modifications to your PJ truck bed, check with PJ Truck Beds. Sometimes what appears to be a minor alteration or modification could compromise the integrity of the truck bed.

Some manipulation of faulty exhaust systems may be required per manufacturing specifications.

Alterations to the wiring systems on PJ truck beds should only be performed by a qualified professional technician.

For helpful information on locating a technician, contact your PJ Truck Beds dealer.

Go online to OEM Body Builder website for specific specs of your vehicle.

GENERAL MAINTENANCE

All Models

All hinges, latches, etc. should be periodically lubricated for maximum efficiency and longevity.

TM Model

Gas shocks should be checked periodically for wear. Replace if necessary.

POWDER COATING

About Powder Coating

Powder coating is an advanced method of applying a decorative and protective finish to a wide range of materials and products. The powder used for the process is a mixture of finely ground particles of pigment and resin, which is sprayed onto a surface to be coated. The charged powder particles adhere to the electrically grounded surfaces until heated and fused into a smooth coating in a curing oven. The result is a uniform, durable, high-quality, and attractive finish.

Powder coating gives one of the most longest-lasting, and most color-durable quality finishes available. Additionally, powder coated surfaces are more resistant to chipping, scratching, fading, and wearing than other finishes.

***Please note:** Any beds which are not black in color may be painted with wet paint and will not be powder coated.*

ALUMINUM SURFACES

Cleaning any aluminum surface is recommended to be performed by a professional cleaning service. Acid, harsh detergent, and chemical washes are not recommended.

* **CAUTION:** Certain chemicals can burn or stain aluminum surfaces. Always consult professional cleaning services about the proper care of your aluminum product.

BUMPER

Bumper Hitch rating for trailer up to and including Class 4 with maximum Gross Vehicle Weight Rating (GVWR) of 6577 KG (14,500 lbs) GVWR.

TURNING RADIUS

After installing your new PJ Truck Bed, check distance from your ball to your headache rack. If you intend on pulling a gooseneck trailer, be sure to check your turning radius and make sure you have enough clearance for the nose of your trailer. PJ is not responsible for damage to truck, truck bed, or trailer do to a turning radius issue.

GOOSENECK BALL

Gooseneck Hitch rating for trailers are rated up to 26,000 LBS.

LIGHTING

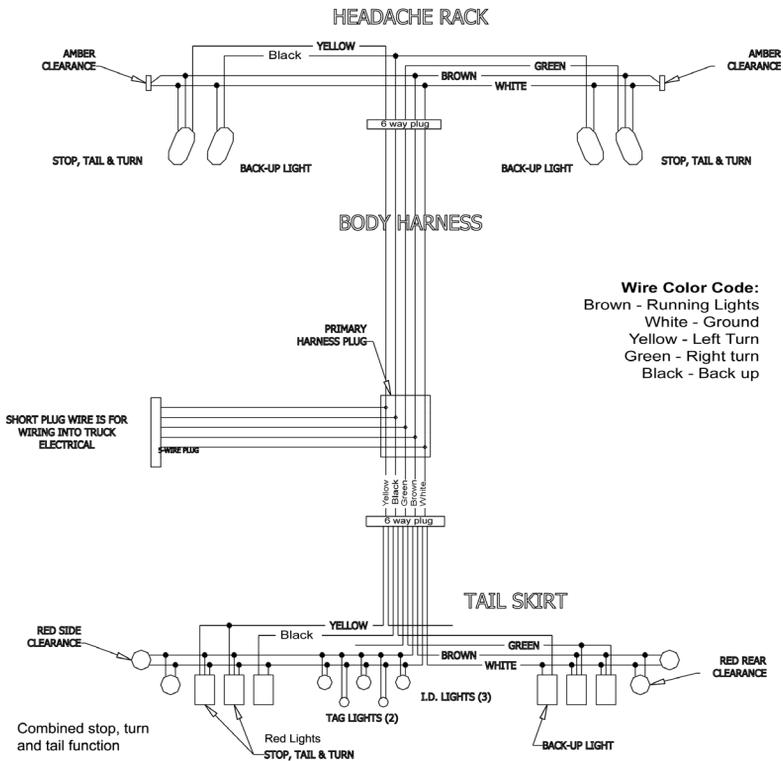
All PJ Truck Beds are equipped with sealed LED lighting replacement lights and can be purchased by contacting Tex Trail trailer parts at 877-795-3138.

TOOL BOXES

It is recommended that you maintain the seals of the toolboxes on your CM Truck Bed by checking the D bulb weather-stripping on the box every three months. Ensure that the weather-stripping is affixed to the inner rim of the box and that it is not cracked. Cracking can cause leaking and damage to contents in the bed. All CM Toolboxes are equipped with slam latches or compression T handle latches.

Additional or replacement tool boxes can be purchased through Tex Trail by calling 580-795-3138.

Appendix A: Wiring Diagram Ford: 2000 Or Older 2007 - Present Chevy: 2002 Or Older Dodge 2007



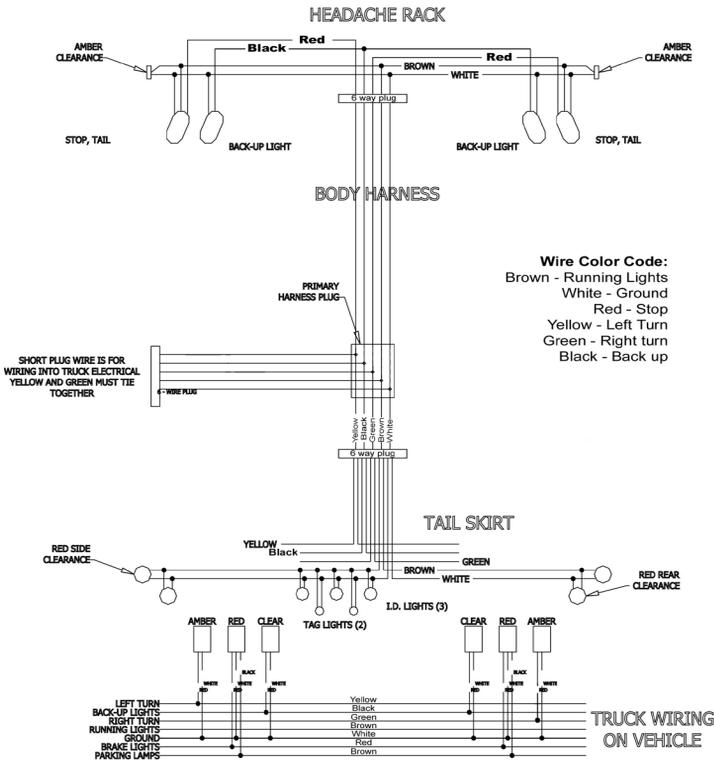
Explanation

* **NOTE:** Observe all vehicle manufacturer recommendations when working with or connecting to vehicle electrical systems. These wiring instructions were created for trucks using separate brake and turn signal lights. Keep all lights turned off when making connections.

The wiring is installed starting on the right side of the headache rack, running through it and picking up the left side. It then travels back to the center of the bed where there is a 6 pin connection. The center harness is connected here and runs back to the tail skirt where there is another 6 pin connection for the rear skirt harness. Before the rear connection is a 6 wire pig tail to tie directly into the truck functions.

* **NOTE:** Wires that are not used from harness need to have a heat shrink butt connector put on the end so they don't short out against the steel of the truck bed.

Appendix B: Wiring Diagram Dodge: 2003 to 2006 Chevy: 2001 - 2006



Explanation

* **NOTE:** Observe all vehicle manufacturer recommendations when working with or connecting to vehicle electrical systems. These wiring instructions were created for trucks using separate brake and turn signal lights. Keep all lights turned off when making connections.

The wiring is installed starting on the right side of the headache rack, running through it and picking up the left side. It then travels back to the center of the bed where there is a 6 pin connection. The center harness is connected here and runs back to the tail skirt where there is another 6 pin connection for the rear skirt harness. Before the rear connection is a 6 wire pig tail to tie directly into the truck functions.

* **NOTE:** Wires that are not used from harness need to have a heat shrink butt connector put on the end so they don't short out against the steel of the truck bed.